



Material: 17-4PH H900
Finish: =<16RMS Pasivate Citric Acid
Vacuum Heat Treat
No Color, bright finish

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES				TITLE: TThreaded Kinematic Cone .250 Diameter Ball #4-40 UNC Thd.
		TOLERANCES:	DRAWN			
		FRACTIONAL $\pm .015"$	CHECKED			
		ANGULAR: MACH $\pm .5^\circ$	ENG APPR.			
		TWO PLACE DECIMAL $\pm .010$	MFG APPR.			
		THREE PLACE DECIMAL $\pm .005$	Q.A.			
		FOUR PLACE DECIMAL $\pm .0005$	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE DWG. NO. REV
		MATERIAL				A KC-3824-T-174
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				SCALE: 3:1 WEIGHT: SHEET 1 OF 1